# Kentucky Common – An Almost Forgotten Style

## Presented by Leah Dienes and Dibbs Harting

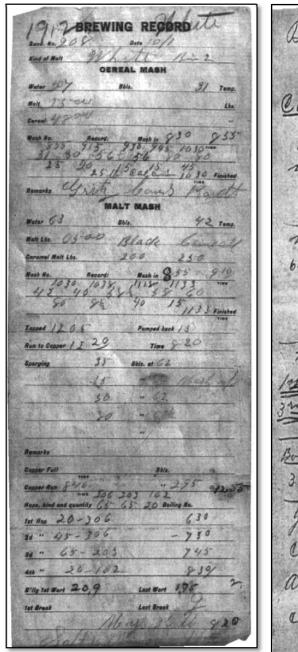
The nearly lost beer style, known variously as Common, Dark Cream Ale or mostly Kentucky Common has stirred up a lot of attention over the last decade as being one of only three truly indigenous beer styles of the Unites States. As with any bit of history that has been preserved mostly in oral traditions, a more than ample amount of myth and lore abound. What has been well documented in the literature is that Kentucky Common was clearly the beer of choice in a relatively narrow market surrounding Louisville, Kentucky from the mid 19<sup>th</sup> Century up until Prohibition whence the style passed quietly into obscurity along with the six remaining breweries of the region.

When prohibition was declared in Kentucky (two months in advance of the Volstead Act) in November 1919, at least 75% of all beer sold in the Falls City area was Kentucky Common. The reasons were varied, but the bottom line is that it was inexpensive, quick to produce and obviously very well received by the vast majority of saloon patrons. Around the turn of the century, Kentucky Common was delivered to the saloon cellar for five dollars a barrel; a raw product cost of two cents per pint to the saloon keeper. In comparison, Stock Ale was going for twelve dollars a barrel and the newer and larger breweries producing lagers sold their product for eight dollars per barrel.

As was true with practically everything in the brewing business, both process and product experienced significant maturation from about the 1880's to prohibition. Electric power became available although many breweries still relied on steam engines for both power and process heat. A larger improvement was the availability of refrigeration or ice plants since to brew through the summer months, more southern cities such as Louisville, relied on ice cut in the winter which was scarce and expensive. Consolidation also led to larger and more prosperous brewing operations, allowing even more capital improvements such as in-house cooperage operations and bottling plants. Dedicated malt houses also sprang up in the city, allowing brewers to convert their cellar malting facilities to year round brewing and maturation.

Louisville by no means lacked sophistication when it came to brewing. Few realize that Louisville was the 12<sup>th</sup> largest city in the US at the time of the Civil War and even at the turn of the century, it was the 15<sup>th</sup> largest brewing center in the country. The landscape and climate proved favorable to the large influx of both Irish and German immigration of the mid 1800's; both cultures with a thirst for beer and good beer at that. As occurred in most brewing markets, brewers of Germanic origins soon dominated the industry and a great interchange of knowledge ensued with the formation of organizations such as the Master Brewers Association of America and the American Society of Brewing Chemists. By the turn of the century, the larger breweries of Louisville were headed by well trained and disciplined brewmasters.

With this introduction, let us look more closely into the style. Even with the sophistication of the Louisville brewing community noted above, practically all record keeping within the brewery was handwritten; either in ledger books or forms. See Figure 1 for a typical Brewing Record for Kentucky Common which details the preparation of the mash (both cereal and malt mashes), lauter, sparge and the boiling and hop additions. Notice the gravity is in degrees Balling and temperatures are in degrees Reaumur (0° freezing and 80° boiling). For comparison, Figure 2 is a record for the more familiar late winter style, Bock.



mall mark 65Bble Heter - 7000 # mall 150 # Black mall.

Figure 1 Figure 2

The brew logs provide a broader look into the brewery practices of four of the larger breweries around the turn of the century and their ingredients and practices are amazingly similar with regard to Kentucky

Common. Figures 3 and 4 show two of these logs; Figure 3 from 1904 Butchertown Brewery and Figure 4 from 1912 Oertel's Brewery.

| u       | pri  | L I I I I I I I I I I I I I I I I I I I   | W.E.   |
|---------|------|---|--------|
|         | /    | male Shits Bk male that it of Imp. 100 Let Billy Belo Bills Billy Belg all Date Belg; | 1      |
| 48      | 2    | 6810 H800 165 70 25 25 113 262 251 125 119 248  | 1.19   |
| 49      | 13   | 6919 4300 165 70 25 25 19 114 26, 257 121 242   | 71 73  |
| 0       | 5    | 6880 4500 165 70. 25 25 19 113 26, 251 1199 119 241                                   | 世游     |
| 7       | 6    |   |        |
| 2       | 5    |   | 5.4    |
| 7       | 10   |   | 23     |
| 7<br>74 |      |   | 112    |
| -       |      | 6870 4300 165 70 25 25 187 111 26. 250 12; 1185 242                                   | Con    |
| 5       |      | 6860 4300 165 70 25 25 189 1125 260 250 121 1195 240                                  | 7.3    |
| 5       | 16   | 1860 4300 165 70 25 25 189 114 259 252 1198 119 242                                   | 172.12 |
| 2       | . 17 | 6885 4500 165 70. 25 25 187 114 259 250 12 12, 244,                                   | 1.75   |
| 7       | . 17 | 6890 4300 165 70 25 25 181 115 259 252 1205 237                                       | - 1    |
| 7       | 19   | 6800 4300, 165 70 25 25 187 116 204 250 1215 121 246                                  |        |
| 3       | 19   | 683544300 165 70 25 25 184 11.1 263 253 118 246                                       | - 13   |
|         | 20   | 6913 4300 165 70 25 25 19 11,35 260 251 12, 243                                       | - 2    |
|         | 21   | 6900 46300 165 70 25 25 114 262 255 118 118 248                                       |        |
| (90)    | ユル   | 6835 4300 165 70 25 25 184 11 263 255 11HS 1185 2460                                  | 13     |
| 1       | 20   | 6880 whice 165 70 25 25 189 111 260 254 119 116 242                                   | 24     |
| -       | 26   | 6885 4300 165 70 25 25 19 114 259 252 119 5 1205 2668                                 | 200    |
|         | 27   | 690546300 165 70 25 25 189 1147 258 255 1195 12, 245                                  | 45     |
|         | 28   | 6910 4500 165 70 25 25 185 1125 260 255 117 117 240                                   | 9.55   |
|         | 00   | 44300 165 70 25 25 1115 260 258 1155 1155 256   | 17.3   |
|         |      | 1470 525 525  | 0.9    |
| -       | ma   | ry/   | 100    |
| -       |      | 1680 Haon 165 70 25 25 189 111 268 258 1155 110 246                                   |        |
|         |      | 6855 4300 165 20 25 25 185 111 262 253 1115 1175 242                                  | 504    |
|         | .3   |   |        |
|         |      |   | 100    |
| -       | - 0  | 68954200 165 70 25 25 111 260 257 117 1166 mare                                       |        |
|         | . 8  | 68204300 165 70 25 25 118 265 158   | 100    |
|         | "    | 49202900 110 38 62 -  | 17,18  |
| 1       |      | 3923524400 935 388 187 125  | 200    |
|         | 3    |   | 1038   |

Figure 3

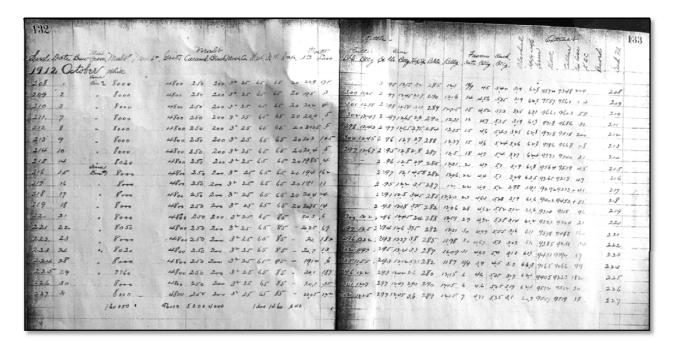


Figure 4

You will note both the increase in the details of record keeping as well as significant changes and degree of sophistication of the recipe. All in all, however, the methods and basic character of the style were quite similar from brewery to brewery from the turn of the century up to Prohibition.

The grist was made up of 60% six row pale malt, 36% to 38% corn grits, from 1½% to 2% black malt and from 0 to 1½% caramel malt (caramel coloring was used early on if caramel malt was not available although caramel malt appears in most recipes from 1908 on). The dark malt additions more than likely came into play because the typical Louisville area water was and is rather alkaline due to the underlying Karst features and the German trained brewers were very familiar with the benefits of dark roasted malt additions to acidify the mash and improve brewhouse efficiency.

The cereal mash included the grits and about 25% of the malt. There was a brief (15 minute) acid rest followed by a dextrification rest at 156-158°F for 15 minutes and finally a 15 minute boil. The malt mash was the remainder of the pale malt plus the dark malts with a 15 minute protein rest followed by a similar dextrification rest (156-158°F) that appears to have been reached by the add back of the cereal mash. The temperature is finally raised to 168°F for mash out followed by a 15 minute vorlauf.

The first runs from the lauter tun were typically in the 1.085 to 1.090 range and sparging continued until last runs were in the 1.006 to 1.008 range. Sparge water was maintained at 170°F and the volume was normally about 70% of the kettle fill. The composite pre-boil gravity was 1.050.

The hop bills were also similar with Western hops (probably California Gray or a variant) used for bittering at a rate of approximately ¼ pound per barrel. New York hops (almost assuredly Clusters) for flavor, also at about ¼ pound per barrel. A small (0.05 to 0.1 pounds per barrel) late addition of imported hops (more than likely a German or Bohemian variety) was used for aroma. As with caramel malt in the early part of the 20<sup>th</sup> century, hop availability was often uncertain and substitutions occasionally occurred. As noted in Figure 4, Irish moss was used as well as calcium which was surely gypsum. The boil length was two hours

with the first addition at the beginning of the boil (or possibly a first wort hop addition). The second addition for 90 minutes, the third addition for 30 minutes and the fourth was added at knockout.

The wort was chilled to about 60 degrees and about ½ pound of yeast per barrel was pitched. Fermentation was carried out at 66° to 68°F for only 3 to 4 days before the beer was racked from the fermenter, probably to a chip cask for brief clarification prior to adding a Krausen and filling the trade packages; typically full (31 gallon) pitch lined barrels. The entire brewing cycle from cereal mash to finished beer ready for delivery was 6 to 8 days.

We now enter the realm of myth and legend as there are very few documented descriptions of the style other than it was widely accepted and by far the favorite beer sold in the Falls City area prior to prohibition. The earliest known reference to Kentucky Common was contained in the second edition of American Handy Book of the Brewing, Malting and Associated Trades by Wahl & Henius shown in Figure 5.

## 818

#### TOP FERMENTATION BEERS.

### KENTUCKY COMMON BEER.

Like California steam beer, Kentucky common beer is mainly consumed by the laboring classes, and is chiefly brewed in Louisville, Ky. It is marketed while still in an early stage of fermentation.

Materials employed are: Barley malt and about 25 to 30 per cent of corn, with some sugar color, caramel or roasted malt to give a dark color.

Balling of wort about 10 to 11 per cent.

Mashing temperatures vary greatly, both low and high initial temperatures being taken. In the latter case the corn mash is cooled with water before running into the mash-tun.

Boiling.—The wort is boiled with about one-half pound of hops per barrel, and cooled to 60° F. (12° to 13° R.).

Fermentation.—The wort is pitched with one-third of a pound of top-fermentation yeast per barrel, allowed to come full in Kräusen, and then transferred from the fermenter directly into the trade packages, which are placed on troughs, into which the yeast is allowed to work out. The barrels are kept full continually by topping up every few hours. After 48 hours in the barrels the fermentation is over and the barrels are bunged; when very much gas is required they may be closed in 24 hours.

The beers are not as a rule Kräusened, nor fined, and consequently have a "muddy" appearance, but a moderately clear article can be obtained if the saloonkeeper lays in a supply so that it can settle a few days before tapping.

Figure 5

Given that the second edition was published in 1902, it is worth noting that some of the information, particularly concerning fermentation, is not as advanced as the actual brewery records available from the 4 largest breweries of the early 20<sup>th</sup> century and seem more appropriate to the much smaller family breweries (1,500 to 2,000 barrels per year) that existed

at the turn of the century. However, ingredients and process seem to be much in line with the recovered records.

The characteristic of Kentucky Common that is most often noted in myth and legend is that it was a sour beer. Often it is assumed that the sourness was derived from sour mashing techniques that were (and still are) employed by the Bourbon Whiskey distillers. It is clear from the available brewing records, however, that this technique was not employed in the production of Kentucky Common. The mashing techniques are very clearly defined; both in ingredients and in cycle timing. The other possibility was the addition of lactic producing bacteria during fermentation. The likelihood of this occurring was enhanced with information on Kentucky Common in the 3rd edition of Wahl & Henius published in 1906, shown in Figure 6.

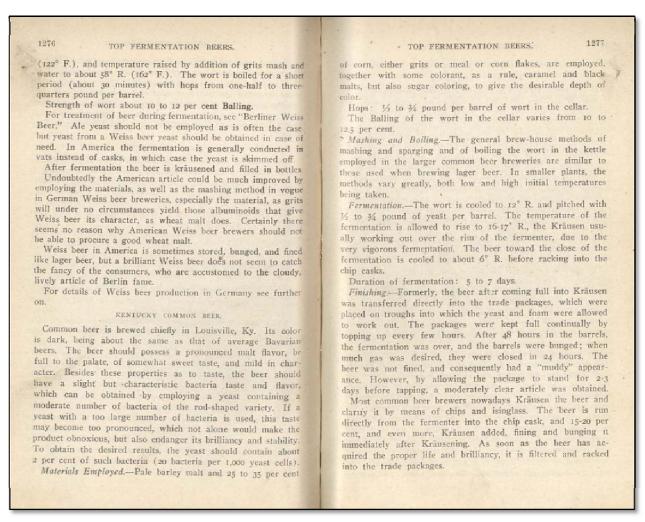


Figure 6

You will note that, for the most part, the descriptions follow very closely the "modern" methods as annotated in the brew logs and brewing records shown above with one exception; the "slight but characteristic bacteria taste and flavor." Herein, I believe, lies the origins of the great myth and legend of Kentucky Common being a sour beer. The bacteria, described as rod shaped variety most certainly is of the Lactobacillus genus which was known in general terms at the turn of the century, but now well

understood or classified. The key factor, with regard to brewing was that Lactobacillus was generally avoided like the plague and was known as a major spoilage bacterium, particularly in the US brewing industry.

The exceptions were two species deemed beneficial; *L. delbrueckii* and the L. bacteria that was known to reside on pale malt, much later (2008) classified as *L. hordei*. The *L. delbrueckii* species was known as the primary bacteria employed for such styles as Berliner Weiβe, though not formally identified until 1905. Both of these species have the beneficial characteristic of being rather hop sensitive and therefore do not prevail in normal beer styles with bitterness levels much above 10 IBUs. If employed prior to the boil or with very low hop rates, they metabolize various simple sugars, producing primarily lactic acid, alcohol and CO<sub>2</sub> with little turbidity, obviously desired for Berliner Weiβe. The *L. hordei* species is of primary interest in methods of sour mashing whereby raw malt is added to the mash at the optimum pH and temperature. Given the very direct and efficient mashing techniques employed for Kentucky Common, these species do not come into play.

The hop insensitive species are typically the bad actors and responsible for spoilage in the industry. The species, that were not isolated in the heyday of Kentucky Common, are now known as *L. plantarum*, *L. paracollinoides* and *L. brevis* with *L. brevis* being the most wide spread and troublesome. Normally, 70% to 80% of all beer spoilage is attributed to *L. brevis*. The species is very persistent and well known both in the wine industry as well as brewery operations for contamination of cooperage. It is here that I surmise the lore is founded.

The fact that Wahl & Henius describe the suspect bacteria as rod shaped (*Lactobacillus*) and in such low concentrations (2%) would seem to imply that someone had performed microscopic analyses of finished beer. With this presumption, the bacterium present could not be *L. delbrueckii* or *L. hordei* since they could not survive the boil nor would they prosper in the finished wort which was likely in the 20 to 30 IBU range. Therefore, the bacterium must be one of the hop insensitive species, more than likely *L. brevis* which no brewer would purposely introduce into his or her brewery but most likely resulted from contaminated cooperage. As mentioned earlier, at the time the 3<sup>rd</sup> edition of The Handy Book's preparation, there were likely still a dozen or more small breweries in operation in the Louisville area. One of the benefits of consolidation and emergence of much larger breweries was the incorporation of cooperage operations which assured the barrels were sound, well pitched and, most importantly, sanitized. Unfortunately, these attributes were not shared in the smaller breweries. It is here that I believe, however intriguing, the sour beer myth and legend originated.

Finally, four of the five examples of the style you tasting today have been brewed as strictly as possible to a composite of the recipes and methods recorded in the brew logs and records from 1904 through 1912. Figure 7 shows the brewing record for a typical batch in a more user friendly format. Figure 8 is a recent brewing record for the style, recorded in very similar format for comparison. The hop bill is a bit uncertain; particularly the Western hop variety and characteristics. The yeast used is also an unknown and was probably a proprietary top fermenting yeast for each of the breweries. In an attempted to see what a difference the yeast would make seven different yeast strains have been used and there clearly is a difference which you will experience today. The yeasts used will be revealed in our discussion. A draft of the proposed style guideline for Kentucky Common is attached.

Cheers and happy brewing.

#### Sud 208 01 October 1912 Cereal Mash Bbls. Gal. Temp. R Temp. F 57 1,767 31 102 Water Cereal Total Water CaSO<sub>4</sub>-2H₂O mg/LCa 391 68 25 Malt mg/TSO<sub>4</sub> 952 1,500 164 4,800 Cereal Temp. R Temp. F 31 Start Mash-in 8:55 30 100 Mash-in Complete 0:25 9:15 56.5 159 Start Dextritication rest 9:30 56 158 End Dextrification rest 0:15 Raise to Boil 9:45 80 212 10:00 End Boil 0:15 80 212 Malt Mash Temp.R Temp.T Bbls. Gal. Water 63 1,953 42 Lbs. Malt 6,500 Caramel Malt 200 Black Malt 250 Temp. R Temp. F 42 8:55 12/ Start Mash in Mash in Complete 0:15 9:10 40 Probable addition of Cereal Mash 10:38 58.5 Start Dextritication rest 164 11:18 163 End Dextrification rest 0:40 58 60 11:33 167 Mash Out 12:05 Start Vorlauf 12:20 Lind Vorlauf 0:15 Lauter Start Sparge Bbls. Temp. R Temp. F Gal. 35 1,085 62.0 172 45 1,395 62.0 172 1,550 50 62.0 1/2 2,480 62.5 173 Balling Sp.Gr. 20.9 1. 1.088 First Wort Last Runs 1.75 1.007 Boil Type lbs. 1<sup>st</sup> Hop Add. Western 20.0 18:30 2<sup>nd</sup> Hop Add. Western 3<sup>rd</sup> Hop Add. New York 65.0 19:45 3.2 20:20 4<sup>th</sup> Hop Add. Imported 20.0 20:30 Knock Out Balling Sp.Gr. Time Gal. 295 9145 12.55 1.051

Figure 7

#### Kentucky Common - 10 Gallons Ca<sup>+2</sup> Mg<sup>+</sup> Na<sup>+1</sup> CI 1 SO<sub>4</sub> 2 HCO<sub>3</sub> Louisville Water 52 6 26 40 46 79 7.5 CaSO<sub>4</sub>·2H<sub>2</sub>O Addition - 0.2 g per gallon 12 29 75 64 26 40 79 7.2 Cereal Mash Water 2.5 102 Lbs. Corn Grits 6.5 6 Row Malt 2.5 Time Temp. F pН 13:45 102 Start Mash-in 5.9 14:00 96 Mash-in Complete :15 14:15 156 Start Dextrification rest 14:30 155 End Dextrification rest :15 14:45 212 Raise to Boil 15:00 End Boil 212 :15 Malt Mash Gal. Temp. F pH Water 3.5 125 Lbs. 6 RowMalt 8.5 122 5.6 Caramel Malt 0.25 Black Malt 0.5 122 5.4 Time Temp. F 14:45 125 Start Mash-in 15:00 122 5.4 Mash-in Complete :15 Addition of Cereal Mash 15:05 156 Start Dextrification rest 15:25 154 End Dextrification rest :20 15:45 168 5.4 Mash Out 15:45 Start Vorlauf 15:50 End Vorlauf :05 15:50 Lauter Start Gal. Temp. F 16:00 170 2 170 16:10 2.5 170 16:20 16:30 2.5 170 Sparge Complete рΗ Sp.Gr. First Wort 1.088 5.4 Last Runs 1.010 5.7 Composite 1.048 5.6 Water addition .75 gal. 1.046 5.6 Preboil volume 13.37 gal Boil Туре Time 1st Hop Add. 16:30 Clusters 14 On Boil 17:05 2nd Hop Add. Clusters 28 17:10 17:55 3rd Hop Add. Hallertauer 21 Irish Moss 4 17:55 4th Hop Add. Hallertauer 14 18:10 Knock Out Gal. Sp.Gr. рΗ 11.25 1.050 5.3

Figure 8

Leah Dienes is currently a Partner and Head Brewer at Apocalypse Brew Works. She is an award winning homebrewer and a BJCP Certified judge with Mead Endorsement.

Dibbs Harting is currently president and CEO of Indiana Ordnance Works. He is a physicist with 40 plus years experience in gun and rocket propulsion and commercial explosives. He has been brewing since college days in the early 1960's, producing horrible but alcoholic concoctions, and an avid homebrewer since 1973 with his first all grain batch brewed in 1979. He is a BJCP National judge.

Special thanks to Conrad Selle for providing much of the background materials and great historical knowledge of Louisville's colorful brewing history.